

# Planning Guide

# Residential and Commercial Dumbwaiters

**Series 007 - Cable-Waiter (Residential)** 

**Series 011 - Paca-Waiter (Residential)** 

**Series 311 - Paca-Waiter (Commercial)** 

**Series 511 - Paca-Waiter (Commercial)** 

# Waupaca Elevator's Mission Statement

Our mission is to deliver and support an enhanced quality of life for people with a need or want for vertical transportation. We are dedicated to our relationships, products, and industry through teamwork and education.

Waupaca Elevator Company, Inc, Elevator is a proud member of The American Society of Mechanical Engineers, The National Association Elevators Contractors, The Canadian Elevator Contractor Association, The Accessibility Equipment Manufacturers Association. These symbols assures you of our commitment to high quality and accessibility to everyone.









#### **Table of Contents**

Introduction & Planning Steps	4
Dumbwaiter Reference Chart	5-7
Car Gate Reference Chart	8
Commercial Hoistway Door Reference Chart	9
Residential Mechanical Illustrations	10
Commercial Mechanical Illustrations	11
Elevation Layout	12-14
Electrical Room Layout	15
Hoistway Rail Layout	16-17
Hoistway Layout	18-24
Typical Dumbwaiter Equipment	25
Notes	26

#### Introduction

This Planning Guide is to be used as a reference to determine parameters of installation and steps taken to achieve a proper dumbwaiter installation. This guide may be used by the architect, contractor, dealer or home owner. The information in this guide is intended as an overview. Each installation will have job specific specifications that must be followed. Do not attempt to construct a hoistway on this information.

Dumbwaiter installation is to be done by an authorized elevator contractor, and in accordance with installation instructions provided by the manufacturer. Installation must also be in compliance with requirements of the National Electric Code, American Society of Mechanical Engineers safety code, and state and local building codes. Waupaca Elevator's products are designed to meet the requirements of ASME - A17.1 National Elevator Codes for dumbwaiters. Manufacturer assumes no liability for equipment not installed in compliance with these codes.

Waupaca Elevator Company, Inc., reserves the right to modify the design, technical specifications and dimensions of the products shown in this document.

# **Planning Steps**

Locate local dealer and custom design your dumbwaiter together. Please follow the steps below to finish creating your dumbwaiter package:

- 1. Determine the location and how dumbwaiter will be used. Select car type, gate type, capacity of the dumbwaiter and choose from the available option that are refered in the Waupaca Elevator Brochure.
- 2. Layout machine room and location.
- 3. Plan for all electrical requirements

CABLE-WAITER & PACA-WAITER PLANNING GUIDE

- 4. Address national, state and local code requirements.
- 5. Obtain and follow site specific field drawings. Forward all necessary documents to contractor/builder, architect, and structural engineers. Use job specific drawings while building hoistway, doorways, machine room, and any other construction related to the dumbwaiter.
- 6. Coordinate with your dealer to install your custom dumbwaiter.



# **Dumbwaiter Reference Chart**

Residential Units			
Me	chanical Features	Cable-Waiter	Paca- Waiter
Weight Capacity	Up To	100 lbs.	200 lbs.
Travel	Up To	50′	34′
Stops	Up To	6 Stops	
Nominal Speed	Feet Per Minute	30 FPM	50 FPM
Overhead	Recommended space above top of car. Additional overhead required for some car gates or overhead machine configuration's	1'-6"	2'-0"
	Phase	Single	
Electrical Requirements	Voltage	110 V	230V
Requirements	Amperage	15 A	10 A
Drive System		Winding Drum	
<b>Motor</b> Horsepower		3/4 HP	1.5 HP
Controller Size	Height x Width x Depth 18" x 18" x 6"		8" x 6"
Sheave	neave Diameter		6-3/8"
Drum	Diameter	5-1/4"	5-3/4"
Cable Type		1/8" x 7 x 19 GAC	3/16" x 7 x 19 GAC
Rail Type	Steel	1-1/2" x 1-1/2" x 1/8" Angle	2" x 1" x 3/16" C Channel
Machine Placement		Above or Below	



# **Dumbwaiter Reference Chart**

Commercial Units				
Med	Cable Waiter	Paca-Waiter		
Weight Capacity	Up To 300 lbs. 50		500 lbs.	
Travel	Uр То	50′		
Stops	Up To	6 S	tops	
Nominal Speed	Feet Per Minute	60	FPM	
Overhead	Recommended space above top of car. Additional overhead required for some car gates or overhead machine configurations	2'-3"		
Electrical	Phase	Single		
Requirements	Voltage	230 V		
(Buck Boost Required on Paca-Waiter Units)	Amperage	25 A		
Drive System		Winding Drum		
<b>Motor</b> Horsepower		2 HP	3 HP	
Controller Size	oller Size Height x Width x Depth 24" x 24" x 8"		24" x 8"	
Sheave	Diameter	7-3/4"		
Drum	Diameter	7-3/4"		
Cable Type		1/4" x 7 x 19 GAC		
Rail Type	Steel	2" x 1" x 3/16" C Channel		
Machine Placement		Above or Below		



# **Dumbwaiter Reference Chart**

Car			
Material:			
Powder Coated Steel			
Stainless Steel #4 Finish			
Car Options:			
Shelves			
Light			

Gates (required)			
Bi-parting or Slide-up:			
Powder Coated Steel			
Stainless Steel #4 Finish			
Tambour (Roll-up):			
PVC (CW 100 & PW 200 residential			
dumbwaiters only)			

UL "B" Label Hoistway Door(s) for Residential/Commercial Units			
Door Types:	Material:	Optional:	
Bi-Parting	Primed Steel		
Slide-Up Doors	Stainless Steel #4 Finish	Frame mounted push buttons, Indicator Light option,	
Swing Doors	Powdered Coated	Stainless Sill(s), Counter Loading, Floor Loading, Fusible Link, Emergency Release, Door Switch	

Access Door(s) UL "B" Label Hoistway Door(s)		
Materials:		
Primed Steel		
Stainless Steel. #4 Finish		
Powdered Coated		

	<b>Residential Units</b>	
<b>Custom Wood Doors:</b>	Trims:	Options
Various Different Styles	Stainless Steel #4	
	Wood	Frame mounted push buttons indicator light options
	Trim less	maicator light options

Interlock(s) (required)			
HG-1 Single Contact Interlock HG-2 Dual Contact Interlock (Used on Commercial Doors)			
GAL and Cam(s)			
EMI III			
* <b>Note:</b> Either GAL, HG-1 or HG-2 Interlock(s) Are Required On Commercial Units			

Additional Options:			
Door Open Buzzer (CW 100 & PW 200)			
Gate & Door Alarm (CW 100 & PW 200)			
Car Here			
In Use			
Lantern and Chime			
Position Indicator			



## Car Gate Reference Chart

The dumbwaiter car gate, is attached to the front of the car and travels with it up and down the hoistway. The gate prevents items from leaving or entering the car.

Steel Car with PVC or Metallic Rolltop Gate	Cable-Waiter	Paca-Waiter
	Available in100 lb. cars  Available Finishes & Material: PVC or Metallic Steel w/ PVC Coating	Available in 200 lb. cars  Available Finishes & Material: PVC or Metallic Steel w/ PVC Coating
Steel Car with Bi-Parting Gate	Cable-Waiter  Available in100 lb. cars  Available Finishes & Material: Powder Coated Steel or Stainless Steel	Paca-Waiter  Available in 200 lb., 300 lb. & 500 lb. cars  Available Finishes & Material: Powder Coated Steel or Stainless Steel
Steel Car with Slide-Up Gate	<b>Cable-Waiter</b> This Option Is  Not  Available	Paca-Waiter  Available in 300 lb. & 500 lb. cars  Available Finishes & Material: Powder Coated Steel or Stainless Steel

# Commercial Hoistway Door Reference Chart

The door prevents items from accidentally entering the hoistway when the dumbwaiter car is elsewhere. An interlock located at each opening prevents the door from being opened if the dumbwaiter car is not waiting at that landing. We offer the following doors made to your specification. Every opening must have a door.

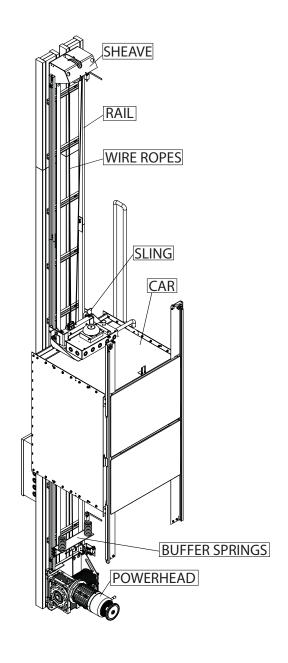
	NSTRUCTION/INSTALLATION NOT lls must not be erected until door	
Maximum Height of 36"		O . ROSE .
Swing Door	<b>Bi-Parting Door</b>	Slide-Up Door
Paca-Waiter 300 lbs. & 500 lbs. Primed Steel or Stainless Steel	Paca-Waiter 300 lbs. & 500 lbs. Primed Steel or Stainless Steel	Paca-Waiter 300 lbs. & 500 lbs. Primed Steel or Stainless Steel

## Residential Mechanical Illustrations

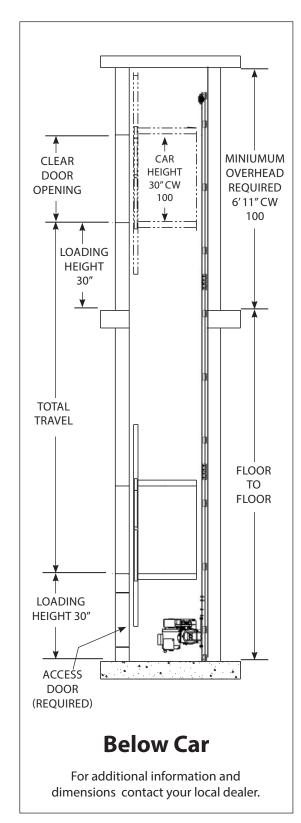
# Cable-Waiter Paca-Waiter SHEAVE SHEAVE RAIL RAIL WIRE ROPES WIRE ROPES SLING SLING CAR CAR POWERHEAD POWERHEAD

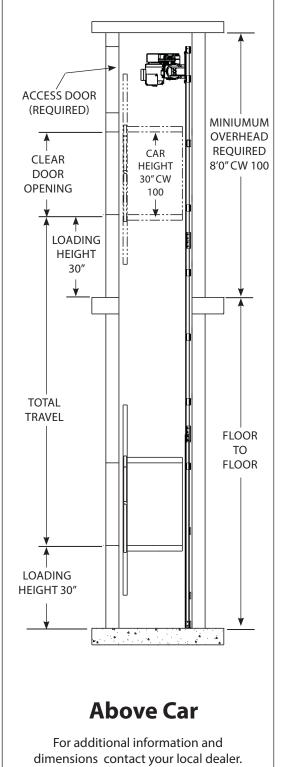
# Commercial Mechanical Illustrations

#### Paca-Waiter



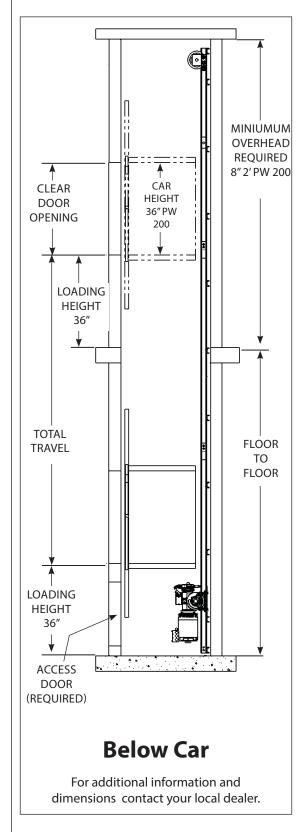
# Elevation Layout - Residential Cable-Waiter

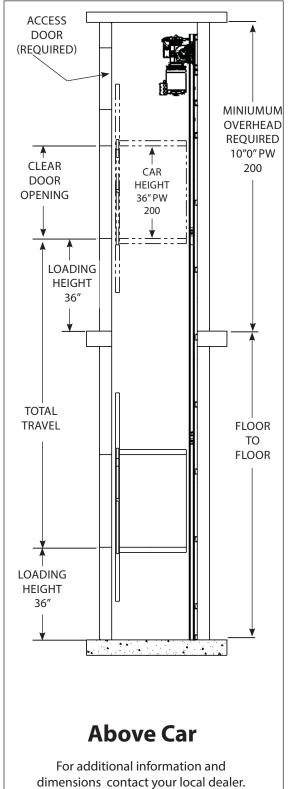




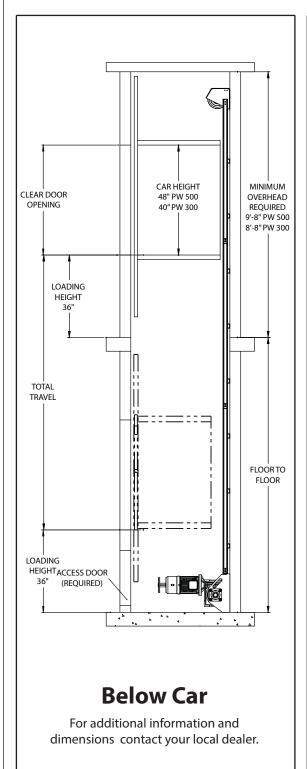


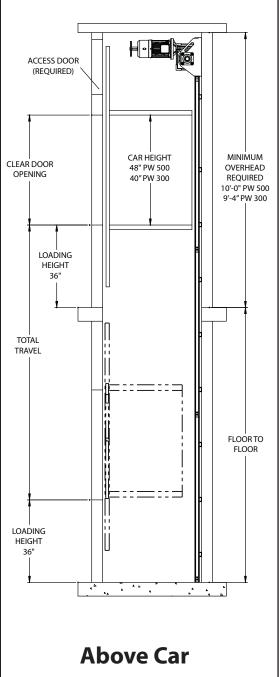
# Elevation Layout - Residential Paca-Waiter





# Elevation Layout - Commercial Paca-Waiter

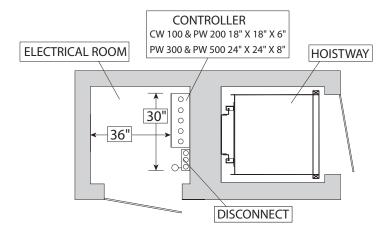




For additional information and dimensions contact your local dealer.

# **Electrical Room Layout**

Typical Electrical Layout (Layouts may change depending on application)



- Electrical room must meet N.E.C. clear space requirements and all local codes.
- 2. The controller requires a clear space of 36" x 30" x 6' 6" directly in front.
- A lockable fusible service disconnect must be placed within sight of the controller and accessible from the latch side of the doorway.
- 4. Temperature in machine room to be maintained between 60-110° F and must not be exposed to the elements.

#### Hoistway Rail Layout

The typical layouts shown here may vary from your actual hoistway. The purpose of these layouts are for a general understanding. Please refer to Waupaca Elevator Company, Inc., drawings and specifications provided by your local dealer.

These drawings depict sample layouts only. It is the responsibility of the installer/contractor or engineer to design and specify structural supports. All construction to be in compliance with local codes.

## Residential Residential Cable-Waiter Paca-Waiter 203 LBS. MAX SHEAR PER FASTENER 990 LBS. MAX TENSION HORIZONTAL PULLOUT FORCES PER FASTENER SUPPORT WALL SUPPORT WALL ATTACHMENT POINT 56 LBS. MAX TENSION 72" TYPICAL 72" TYPICAL MINIMUM RAIL BACKING DETAIL (1) 2" X 12" RAIL SUPPORT ENTIRE HEIGHT OF HOISTWAY MINIMUM RAIL BACKING DETAIL (4) 2" x 6" RAIL SUPPORT ENTIRE HEIGHT OF HOISTWAY 24" TYPICAL TYPICAL C/L RAIL

For additional information and dimensions contact your local dealer.

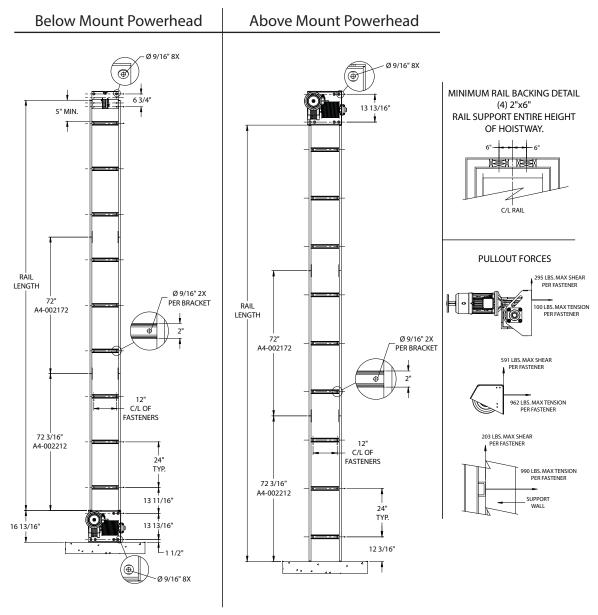


#### Hoistway Rail Layout

The typical layouts shown here may vary from your actual hoistway. The purpose of these layouts are for a general understanding. Please refer to Waupaca Elevator Company, Inc., drawings and specifications provided by your local dealer.

These drawings depict sample layouts only. It is the responsibility of the installer/ contractor or engineer to design and specify structural supports. All construction to be in compliance with local codes.

#### Commercial Paca-Waiter



For additional information and dimensions contact your local dealer.

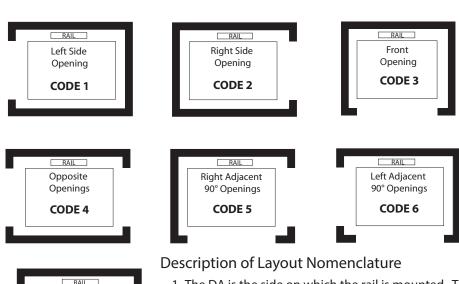


#### Note:

- Dumbwaiter to be installed in accordance with ASME A17.1 Part 7.1, 7.2, and all local codes.
- Electrical room must meet N.E.C. clear space requirements and all local codes.
- Temperature in machine room to be maintained between 60-110° F and must not be exposed to the elements.
- All hoistway doors require an interlock, door handle, and latch set.
- Any alterations to the equipment without written authorization by Waupaca Elevator Company, Inc., will void all warranties.
- Hoistway must be plum within 1/8 inch per 10 ft of height and square at any point within 1/4 inch based on difference in diagonal measurements.
- Structure must be capable of supporting the appropriate loads. Local engineering support is recommended.
- Do not complete door and associated framing to one door (preferably at grade level), until dumbwaiter is completely installed.
- The following hoistway illustrations are showing finished dimensions. Finished hoistway dimensions include drywall, plaster, and paint.
- The following information represented for Cable-Waiter (CW) and Paca-Waiter (PW) units are listed as residential **R** and commercial **G** units.

  Note the appropriate application when considering a dumbwaiter. If the application is appropriate a commercial unit may installed in a residence.

#### Car Opening Configurations and Coding



- 1-The DA is the side on which the rail is mounted. The rail is assumed to be mounted on the DA wall as a general point of reference.
- 2-The first letter refers to the hinged side of the door.
- 3- The second letter refers to the strike side of the door.

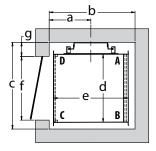


Α

D

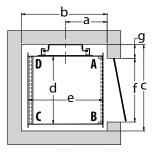
The dumbwaiters listed in the following section are based upon our standard cars. Dumbwaiter cars can be customized to meet your unique needs in accordance with ASME A17.1.

# **Steel Car with Rolltop Gates**



#### LEFT OPENINGS (DC) Code 1

				Finished	Hoistwa	ay Dir	nensi	ons	
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g
R	Cable-Waiter 100 lbs.	20"x20"x30"	12.25"	25.25"	25.5"	20"	22"	18.75"	4.125"
R	Paca-Waiter 200 lbs.	26"x26"x36"	15.25"	31.25"	33.25"	26"	28"	24.75"	4.875"
R	Paca-Waiter 300 lbs.	30"x30"x40"	17.25"	35.25"	37.25"	30"	32"	28.75"	4.875"

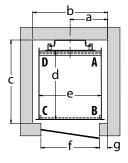


#### RIGHT OPENINGS (AB) Code 2

				Finished	Hoistwa	ay Dir	nensi	ons	
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g
R	Cable-Waiter 100 lbs.	20"x20"x30"	12.25"	25.25"	25.5"	20"	22"	18.75"	4.125"
R	Paca-Waiter 200 lbs.	26"x26"x36"	15.25"	31.25"	33.25"	26"	28"	24.75"	4.875"
R	Paca-Waiter 300 lbs.	30"x30"x40"	17.25"	35.25"	37.25"	30"	32"	28.75"	4.875"

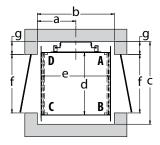
The dumbwaiters listed in the following section are based upon our standard cars. Dumbwaiter cars can be customized to meet your unique needs in accordance with ASME A17.1.

# **Steel Car with Rolltop Gates**



#### FRONT OPENINGS (CB) Code 3

				Finished	Hoistwa	ay Dir	nensi	ons	
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g
R	Cable-Waiter 100 lbs.	20"x20"x30"	12"	24"	26.75"	22"	20"	18.75"	2.625"
R	Paca-Waiter 200 lbs.	26"x26"x36"	16"	32"	33.5"	28"	26"	24.75"	3.625"
R	Paca-Waiter 300 lbs.	30"x30"x40"	18"	36"	37.5"	32"	30"	28.75"	3.625"

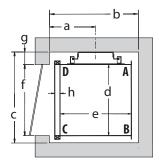


#### **OPPOSITE OPENINGS (AB DC)** Code 4

				Finished	Hoistwa	ay Dir	nensions	5	
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g
R	Cable-Waiter 100 lbs.	20"x20"x30"	12.375"	24.75"	26.5"	20"	22.25"	18.75"	4.125"
R	Paca-Waiter 200 lbs.	26"x26"x36"	15.375"	30.75"	33.25"	26"	28.25"	24.75"	4.875"
R	Paca-Waiter 300 lbs.	30"x30"x40"	17.375"	34.75"	37.25"	30"	32.25"	28.75"	4.875"

The dumbwaiters listed in the following section are based upon our standard cars. Dumbwaiter cars can be customized to meet your unique needs in accordance with ASME A17.1.

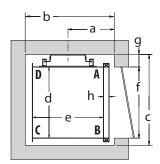
# Steel Car with Bi-parting or Slide-up Gates



#### LEFT OPENING (DC) Code 1

				Finished	Hoistwa	av Dir	monci	onc		
	Dumbwaiter Type	Car Size	а	b	C	d d	е	f	g	h
R	Cable-Waiter 100 lbs.	20"x20"x30"	13"	25"	25.5"	20"	20"	20"	3.5"	1.5"
R	Paca-Waiter 200 lbs.	26"x26"x36"	16"	31"	33.25"	26"	26"	26"	4.25"	1.5"
R	Paca-Waiter 300 lbs.	30"x30"x40"	18"	35"	37.25"	30"	30"	30"	4.25"	1.5"
R	Paca-Waiter 500 lbs.	36"x36"x48"	21"	41"	43.25"	36"	36"	36"	4.25"	1.5"

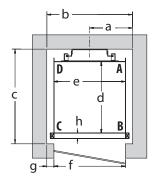
<sup>\*</sup> Slide-up gates not available on CW 100 & PW 200 cars.



#### RIGHT OPENING (AB) Code 2

				Finishe	d Hoistw	ay Di	mens	ions		
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h
R	Cable-Waiter 100 lbs.	20"x20"x30"	13"	25"	25.5"	20"	20"	20"	3.5"	1.5"
R	Paca-Waiter 200 lbs.	26"x26"x36"	16"	31"	33.25"	26"	26"	26"	4.25"	1.5"
R	Paca-Waiter 300 lbs.	30"x30"x40"	18"	35"	37.25"	30"	30"	30"	4.25"	1.5"
R	Paca-Waiter 500 lbs.	36"x36"x48"	21"	41"	43.25"	36"	36"	36"	4.25"	1.5"

<sup>\*</sup> Slide-up gates not available on CW 100 & PW 200 cars.



#### FRONT OPENING (CB) Code 3

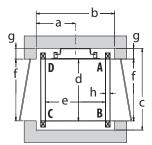
				Fin	ished Ho	oistwa	y Dim	ensior	าร	
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h
R	Cable-Waiter 100 lbs.	20"x20"x30"	12"	24"	26.5"	20"	20"	20"	2"	1.5"
R	Paca-Waiter 200 lbs.	26"x26"x36"	16"	32"	33.25"	26"	26"	26"	3"	1.5"
R	Paca-Waiter 300 lbs.	30"x30"x40"	18"	36"	37.25"	30"	30"	30"	3"	1.5"
R	Paca-Waiter 500 lbs.	36"x36"x48"	21"	42"	43.25"	36"	36"	36"	3"	1.5"

Slide-up gates not available on CW 100 & PW 200 cars.



The dumbwaiters listed in the following section are based upon our standard cars. Dumbwaiter cars can be customized to meet your unique needs in accordance with ASME A17.1.

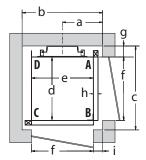
# **Steel Car with Bi-parting or Slide-up Gates**



#### OPPOSITE OPENINGS (AB DC) Code 4

					Finish	ned Hoist	way D	imens	sions		
	Dumbwaiter 7	Гуре	Car Size	а	b	С	d	е	f	g	h
R	Cable-Waiter	100 lbs.	20"x20"x30"	13"	26"	26.5"	20"	20"	20"	3.5"	1.5"
R	Paca-Waiter	200 lbs.	26"x26"x36"	16"	32"	33.25"	26"	26"	26"	4.25"	1.5"
R	Paca-Waiter	300 lbs.	30"x30"x40"	18"	36"	37.25"	30"	30"	30"	4.25"	1.5"
R	Paca-Waiter	500 lbs.	30"x30"x48"	21"	42"	43.25"	36"	36"	36"	4.25"	1.5"

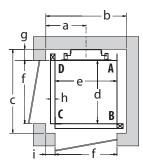
<sup>\*</sup> Slide-up gates not available on CW 100 & PW 200 cars.



#### RIGHT ADJACENT OPENINGS (AB CB) Code 5

					Finisl	ned Hois	stway	Dime	ension	ıs		
	Dumbwaiter Ty	pe	Car Size	а	b	С	d	е	f	g	h	i
R	Cable-Waiter 10	00 lbs.	20"x20"x30"	13"	26"	26.5"	20"	20"	20"	3.5"	1.5"	3"
R	Paca-Waiter 2	00 lbs.	26"x26"x36"	16"	32"	33.25"	26"	26"	26"	4.25"	1.5"	3"
R	Paca-Waiter 3	00 lbs.	30"x30"x40"	18"	36"	37.25"	30"	30"	30"	4.25"	1.5"	3"
R	Paca-Waiter 5	00 lbs.	36"x36"x48"	21"	42"	43.25"	36"	36"	36"	4.25"	1.5"	3"

<sup>\*</sup> Slide-up gates not available on CW 100 & PW 200 cars.



#### LEFT ADJACENT OPENINGS (DC BC) Code 6

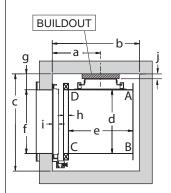
				Finish	ned Hois	tway	Dime	nsion	5		
	Dumbwaiter Type	Car Size	Α	В	С	D	Е	F	G	Н	1
₹	Cable-Waiter 100 lbs.	20"x20"x30"	13"	26"	26.5"	20"	20"	20"	3.5"	1.5"	3"
₹	Paca-Waiter 200 lbs.	26"x26"x36"	16"	32"	33.25"	26"	26"	26"	4.25"	1.5"	3"
₹	Paca-Waiter 300 lbs.	30"x30"x40"	18"	36"	37.25"	30"	30"	30"	4.25"	1.5"	3"
₹	Paca-Waiter 500 lbs.	36"x36"x48"	21"	42"	43.25"	36"	36"	36"	4.25"	1.5"	3"

Slide-up gates not available on CW 100 & PW 200 cars.



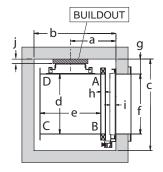
The dumbwaiters listed in the following section are based upon our standard cars. Dumbwaiter cars can be customized to meet your unique needs in accordance with ASME A17.1.

# **Steel Car with Bi-parting or Slide-up Gates** and Commercial Doors



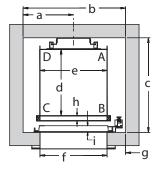
#### LEFT OPENING (DC) Code 1

				Finishe	d Hoist	way [	Dimer	sions				
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h	i	j
C	Paca-Waiter 300 lbs.	30"x30"x40"	20"	37"	41.25"	30"	30"	30"	5"	1.5"	2"	.75"
C	Paca-Waiter 500 lbs.	36"x36"x48"	23"	43"	47.25"	36"	36"	36"	5"	1.5"	2"	.75"



#### RIGHT OPENING (AB) Code 2

			Finished Hoistway Dimensions									
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h	i	j
C	Paca-Waiter 300 lbs.	30"x30"x40"	20"	37"	41.25"	30"	30"	30"	5"	1.5"	2"	.75"
C	Paca-Waiter 500 lbs.	36"x36"x48"	23"	43"	47.25"	36"	36"	36"	5"	1.5"	2"	.75"



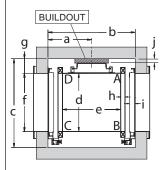
#### FRONT OPENING (CB) Code 3

			Finished Hoistway Dimensions								
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h	i
C	Paca-Waiter 300 lbs.	30"x30"x40"	20"	41.25"	39.25"	30"	30"	30"	6.25"	1.5"	2"
C	Paca-Waiter 500 lbs.	36"x36"x48"	23"	47.25"	45.25"	36"	36"	36"	6.25"	1.5"	2"



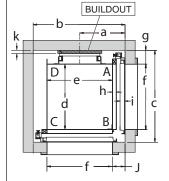
The dumbwaiters listed in the following section are based upon our standard cars. Dumbwaiter cars can be customized to meet your unique needs in accordance with ASME A17.1.

# Steel Car with Bi-parting or Slide-up Gates and Commercial Doors



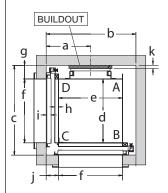
#### **OPPOSITE OPENINGS** (AB DC) Code 4

			Finished Hoistway Dimensions									
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h	i	j
C	Paca-Waiter 300 lbs.	30"x30"x40"	20"	40"	41.25"	30"	30"	30"	5"	1.5"	2"	.75"
C	Paca-Waiter 500 lbs.	36"x36"x48"	23"	46"	47.25"	36"	36"	36"	5"	1.5"	2"	.75"



#### RIGHT ADJACENT OPENINGS (AB CB) Code 5

			Finished Hoistway Dimensions										
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h	i	j	k
C	Paca-Waiter 300 lbs.	30"x30"x40"	20"	41.25"	41.25"	30"	30"	28"	6.25"	1.5"	2"	7"	2"
C	Paca-Waiter 500 lbs.	36"x36"x48"	23"	47.25"	47.25"	36"	36"	34"	6.25"	1.5"	2"	7"	2"

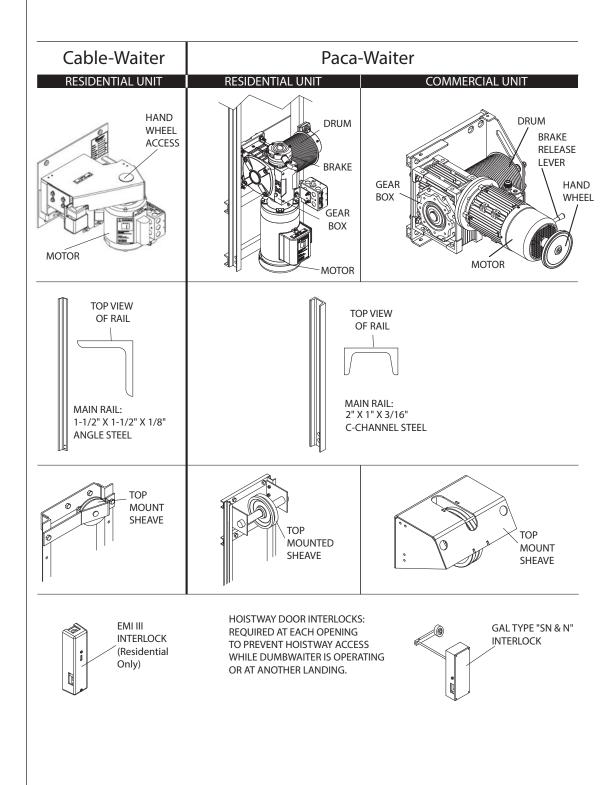


#### LEFT ADJACENT OPENINGS (DC BC) Code 6

			Finished Hoistway Dimensions										
	Dumbwaiter Type	Car Size	а	b	С	d	е	f	g	h	i	j	k
C	Paca-Waiter 300 lbs.	30"x30"x40"	20"	41.25"	41.25"	30"	30"	28"	6.25"	1.5"	2"	7"	2"
C	Paca-Waiter 500 lbs.	36"x36"x48"	23"	47.25"	47.25"	36"	36"	34"	6.25"	1.5"	2"	7"	2"



# Typical Dumbwaiter Equipment





'`	OTES:	
'		
•		
•		
•		
•		

1726 North Ballard Road, Suite 1 • Appleton, WI 54911 Phone 920-991-9082 • www.waupacaelevator.com